


Final Random Inspection Report		Service Number: 18092546	
			
		Product Name	Laptop cases
		Item number	
		P/O number	LKW18345
		Quantity	18940 Pcs
		Client name	--
		Supplier name	--
		Inspection date	13th Nov, 2024
		Inspection location	Quanzhou, China
		Inspector	John Cai

Category	Result	Comment
Quantity	Passed	Conform with the order information of client
Product description	Passed	Conform with the order information of client
Workmanship	Passed	Workmanship check is accepted
Testing	Pending	Please refer to remark 4
Packaging/Marking check	Pending	Please refer to remark 5
Product data measurement	Passed	Conform with the order information of client
Client's special requirement	Pending	Please refer to remark 7

Inspection Standard: ANSI/ASQZ1.4 (MIL-STD-105E)			DEFECTS		
			Critical	Major	Minor
Sampling plan: Single, Normal	AQL		0	2.5	4.0
Inspection Level: Fixed	Defects Found:		0	2	11
Sample Size	200	Max. Allowed:	0	10	14
Inspected sample size:			200	200	200

REMARKS	
1.	The actual quantity was conformed to client's order. Please check quantity chart for the breakdown.
2.	The actual product was conformed to sample.
3.	200 pcs samples randomly selected from the packed and unpacked products. Actual found 2 major and 11 minor defects during inspection; it was within the AQL level. Please refer to the defective list chart for details.
4.	The factory did not agree to conduct the carton drop test and water proof test
5.	The carton size and gross weight was different from client's spec. please refer to "packing/marketing" for details.
6.	The actual product size was conformed to sample.

7.1	The product must be clean, without spots, rips or broken. ---- pending . Pls refer to defective chart.
7.2	The size of the item according to specification (+)(-) 5mm. ----passed
7.3	The finish of the products has to be well done. ----passed
7.4	The seams have to be straight. ---- pending . Pls refer to defective chart.
7.5	No loose threads. ---- pending . Pls refer to defective chart.
7.6	The logo have be made well, position according to the imagen and sample, thread color according to sample. ----passed
7.7	The Inner label information according the specification. ----passed
7.9	Carton mark information according to the specification. ----passed
7.10	Shipment: 1220 pcs, lap top case black and orange color (61cartons). ----passed
7.11	Shipment:17720 pcs (886ctns) lap top case black and red color with jafra logo. ----passed
7.12	Carton size: 46*35*44cm ; 20 pcs/ctn; G.W.: 15kg/ctn ---- pending . Carton size: 45.5*36*45cm ; 20 pcs/ctn; G.W.: 14.1kg/ctn





OVERALL CONCLUSION	PENDING
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1. (PCS)									
Item	Order Quantity	Actual Quantity			Carton		Sample Qty.		
		Packed	Unpacked	Unfinished	Order	Actual	Packed	Unpacked	Total
Laptop cases-Black and red	17720	14800	2920	0	/	740	156	31	187
Laptop cases-Black and orange	1220	1220	0	0	/	61	13	0	13
Total	18940	16020	2920	0	/	801	169	31	200
Passed									

2.					
Item	Order requirement	Actual Result			
		Color	Design	Material	Others
Laptop cases – Black and red	/	Conformed	Conformed	Conformed	/
Laptop cases – Black and orange	/	Conformed	Conformed	Conformed	/

Photos of Black and red	
Spec	Actual
	
Sample (left) and product (right)	Sample (left) and product (right)
End of Photos	
Photos of Black and orange	
Spec	Actual
	
Sample (left) and product (right)	Sample (left) and product (right)
End of Photos	
	Passed

3.				
Inspection Standard: ANSI/ASQZ1.4 (MIL-STD-105E)		DEFECTS		
		Critical	Major	Minor
Sampling plan: Single, Normal	AQL	0	2.5	4.0
Inspection Level: Fixed	Defects Found:	0	2	11
Sample Size	200	0	10	14
	Max. Allowed:			

Inspected sample size:					200		200		200		
Item	Qty	Carton number									
Laptop cases – Black and red	29	/	/	/	/	/	/	/	/	/	/
Laptop cases – Black and orange	2	/	/	/	/	/	/	/	/	/	/
						CRI	MAJ		MIN		
ITEM	Laptop cases					Sample size:200					
Broken stitches						0	1		0		
Poor stitches obviously						0	1		0		
Poor stitches slightly						0	0		6		
Untrimmed thread ends						0	0		5		
Defective Photos											
											
Broken stitches						Poor stitches obviously					
											
Poor stitches slightly						Poor stitches slightly					



Poor stitches slightly



Poor stitches slightly



Poor stitches slightly






Poor stitches slightly



Untrimmed thread ends



Untrimmed thread ends

	
Untrimmed thread ends	Untrimmed thread ends
	/
Untrimmed thread ends	
Passed	

4.		<div>Check</div>		
Description		Method	Sample Size	Result
1	Carton drop test	One corner, three edges, six sides, at height of 30inch (<9.5kg) 24inch (9.5kg~18.6kg) 18inch (18.6kg~27.7kg) 12inch (27.7kg~45.3kg) 8inch (45.3kg~68kg) on the cement floor	0	Pending
2	Smell check	Check if there is any smell like Ammonia or other odor.	200pcs	Passed
3	Seaming strength test by hand with a normal force	Quality of seaming, no breakage when pulled on.	200pcs	Passed
4	Fatigue Test for	20times, no damage nor blockage	8pcs	Passed

5	all buttons or adjustable parts Pull on all metallic part attached to the bag. (Lock, ring etc.)	Ensure they are sewn securely on the fabric of the bag	8pcs	Passed
6	How many stitches per cm/inch	as per requirement or actual finding with ruler	8pcs	Pending
7	Loading test	As per requirement., or 5kgs loaded for 4 hours	5pcs	Passed
8	Water proof test	Put water on product and no water leakage	0	Pending
9	Rub check	Rub for 15s with a wet cotton cloth, no fade or damage.	2pcs per item	Passed
10	Tape check on silk-screen/painting/electroplate	Use 3M tape for coating, electroplate and printing (logo, rating label and so on)	2pcs per item	Passed
Pending				

5.									
Item No.	Qty / Carton		Carton Size L×W×H (cm)		Gross Weight (KG)		Qty / Inner box		
	Marking	Actual	Marking	Actual	Marking	Actual	Marking	Actual	
Laptop cases	20	20	46x35x44	45.5x36x45	15	14.1	/	/	
Item	Pallet	Outer carton	Inner box	Gift box	Blister card	Poly bag	Strip	Others	Protective material
Laptop cases	/	√	/	/	/	√	/	/	/
Pending									

6.					
	Spec.	Approved Sample	1# Sample	2# Sample	3# Sample
Item No.:	Laptop cases- Black and red				
L×W×H(cm)	40x14x29	40x14x29	39.8x14x29	40x14x28.8	40x14x29
Net Weight(g)	/	650	600	620	640
Item No.:	Laptop cases- Black and orange				
L×W×H(cm)	40x14x29	40x14x29	40x14x28.6	40x14x28.8	39.8x14x29
Net Weight(g)	/	650	630	640	640
	Passed				

PHOTOS



Rub test



Rub test



Rub test



Rub test



Rub test



Fatigue Test



Fatigue Test



Pull Test



Seaming strength check



Seaming strength check



Tape test



Tape test



Tape test



Tape test



8-9 stitches per inch



Loading test

1	Photos of Laptop cases- Black and red	
		
Master carton		Shipping mark
		
Side mark		5-ply carton
		

Open carton	Carton packaging
	
Product packaging	Product packaging
	
Mark on bag	Mark on bag
	
Mark on bag	Air hole on bag



Product view



Product view



Product view



Product view



Product view



Product view



Product view



Product view



Product view



Product view



Product view



Product view



Product view



Product view



Product view



Product view



Product view



Product view



Product view



Product view

2

Photos of Laptop cases- Black and orange



Shipping mark



Side mark



Product packaging



Mark on bag



Mark on bag



Mark on bag



Product view



Product view



Product view



Product view



Product view



Product view



Product view



Product view



Product view



Product view



Product view



Product view



Product view



Product view



Product view



Product view

	
Product view	Product view
	
Shipping mark	Side mark

Laptop cases- Black and red



Carton length check



Length: 45.5cm



Carton width check



Width: 36cm



Carton height check



Height: 45cm



Gross weight check



Gross Weight: 14.1KG



N.W. check



600g



Product size check



39.8cm (ref: 40cm)



Product size check



29cm (ref: 29cm)



Product size check



14cm (ref: 14cm)



Product size check: 11cm (ref: 11cm)



Product size check: 15cm (ref: 15cm)

	
<p>Product size check: 8.5cm (ref: 8.5cm)</p>	<p>Product size check: 3.8cm (ref: 4cm)</p>
	
<p>Product size check: 4.7cm (ref: 4.5cm)</p>	<p>Product size check: 7.5cm (ref: 7.5cm)</p>
	<p>Nil</p>
<p>Product size check: 4cm (ref: 4cm)</p>	<p>Nil</p>



Strap length check (min)



70cm



Strap length check (max)



63x2=126cm

Laptop cases- Black and orange



Product size check



40cm (ref: 40cm)



Product size check



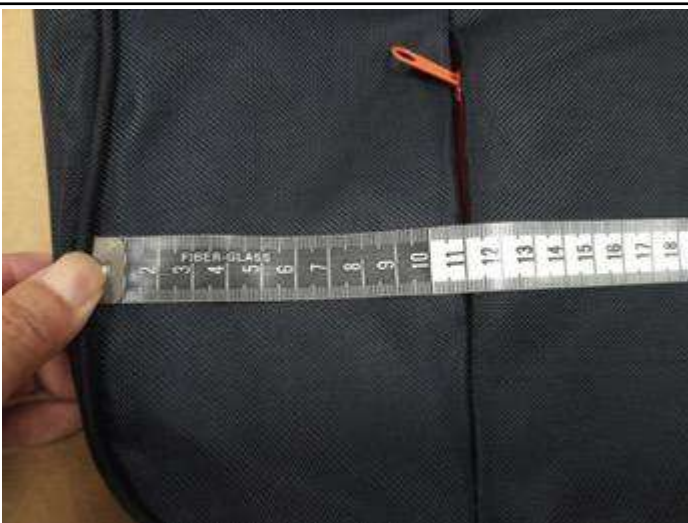
29cm (ref: 29cm)



Product size check



14cm (ref: 14cm)



Product size check: 11cm (ref: 11cm)



Product size check: 15cm (ref: 15cm)

	
<p>Product size check: 8.5cm (ref: 8.5cm)</p>	<p>Product size check: 3.8cm (ref: 4cm)</p>
	
<p>Product size check: 4.7cm (ref: 4.5cm)</p>	<p>Product size check: 7.5cm (ref: 7.5cm)</p>
	<p>Nil</p>
<p>Product size check: 4cm (ref: 4cm)</p>	<p>Nil</p>



Warehouse



Warehouse



Warehouse



Warehouse



Packing on site



Packing on site



Selected samples



Factory name

END OF REPORT

Important Note:

1. THIS REPORT REFLECTS GLOBAL INSPECTION MANAGING FINDINGS AT THE TIME AND PLACE OF INSPECTION.
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